

abode

NEW TILT & TURN SIDELITES

JELD-WEN LAUNCHES
NEW CUSTOM WOOD
FOLDING WINDOW

SITELINE® WOOD &
CLAD-WOOD WINDOW
AND PATIO DOOR LINE

2015
JELD-WEN
IBS PRESS KIT

SIGNATURE STATEMENTS

Windows and doors
go BIG on style

AFFORDABLE LUXURY

JELD-WEN helps
homeowners
achieve high-end
looks for less

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SIGNATURE STATEMENTS

WINDOWS AND DOORS
GO BIG ON STYLE BY
DELIVERING MAJOR
WOW FACTOR

FORGET SMALL AND
SUBTLE, THE BIGGEST
STYLE TREND FOR
WINDOWS AND DOORS
THIS YEAR IS LARGE
AND IN CHARGE.

As homeowners and builders alike grow more upbeat and confident in the market, demand has risen for massive statement pieces that create an undeniable wow factor. At IBS this year, JELD-WEN, a leading manufacturer of windows and doors, is highlighting this trend with oversized and innovative window and door designs.

That includes JELD-WEN's Epic® Custom Wood windows. These larger window styles push the boundaries with enormous expanses of glass made possible with thicker stiles and rails, larger hardware, and extruded sash—all designed for strength while making a big style statement. For example, JELD-WEN can offer an operable double-hung window up to 120 inches tall and create even larger nonoperable sizes, such as the 15-foot JELD-WEN® Epic® windows that grace the North Carolina Transportation Museum.



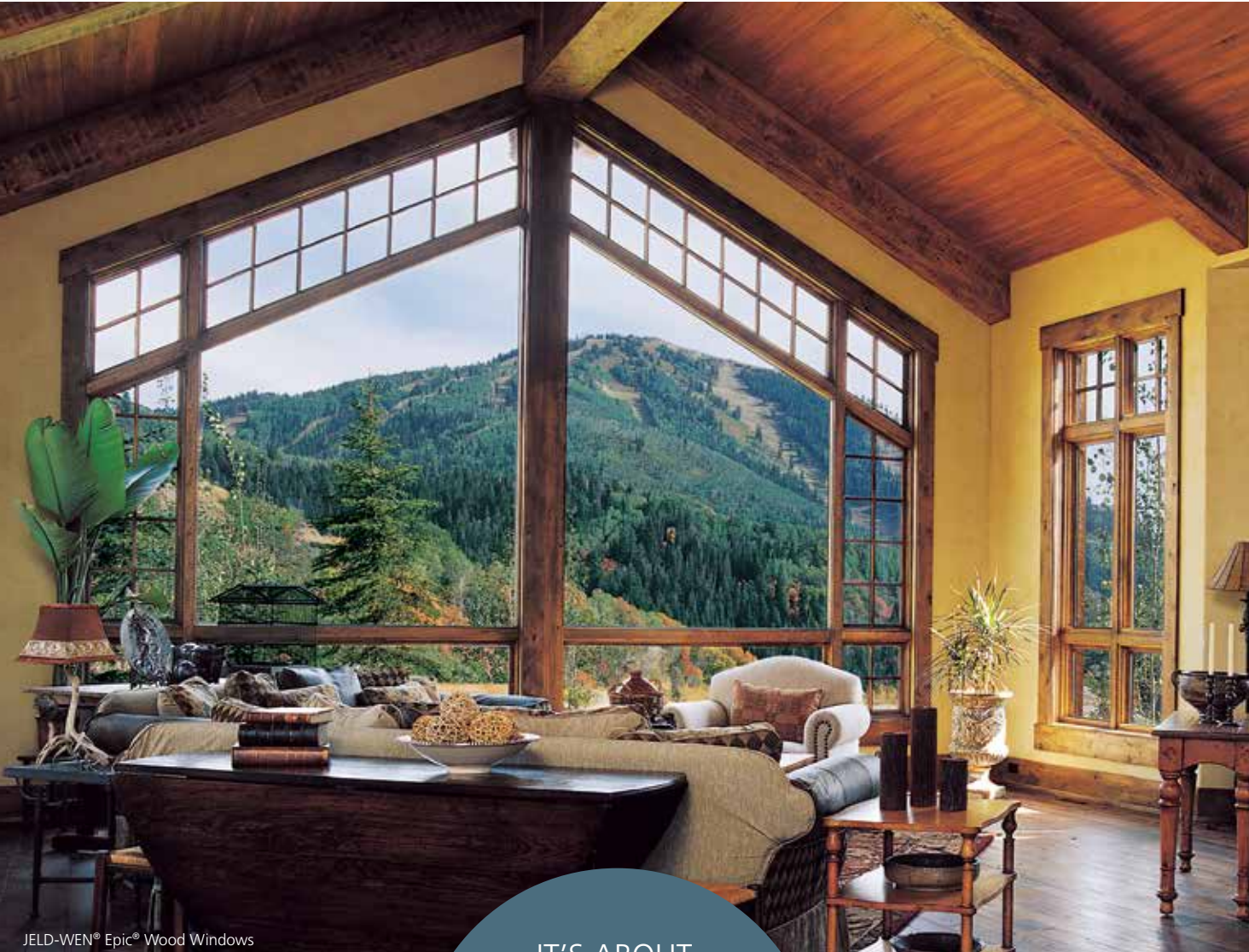
JELD-WEN's new Custom Wood folding window also stretches style limits. This impressive window operates accordion-style and is available in a variety of wood species. Two eight-panel window units can be put together to create a massive expanse of up to 48 feet, longer than the average school bus.

Making a bold statement with large window and door styles doesn't mean builders or homeowners have to sacrifice performance. JELD-WEN's Epic windows are designed to meet ENERGY STAR® qualifications. They come standard with energy efficient, LoE³-366 insulating glass as well as Neat®

glass, which harnesses the sun's UV rays to loosen dirt from the glass. The Epic and folding windows are available standard with pine AuraLast® wood and feature an unprecedented Lifetime Limited Warranty* against rot and termite damage.

**Making a signature statement
throughout the home**

JELD-WEN experts are also seeing homeowners use statement windows and doors in some unusual places. Areas of the home that have traditionally been considered more private, including bathrooms, bedrooms



IT'S ABOUT
CAPTURING GREAT
VIEWS, NATURAL LIGHT
AND THE CONNECTION
TO THE OUTDOORS

and hallways, are now featuring oversized windows and doors to help highlight great views and bring the outdoors in.

"It's not about the specific room—it's about capturing great views, natural light and the connection to the outdoors throughout the entire house," said JELD-WEN Executive VP of Sales and Marketing Bob Merrill. "More than ever, people are choosing windows and doors to be their home's focal point."

For the modest, JELD-WEN offers a variety of beautiful privacy glass that allows for natural light, but provides more privacy than clear glass. Even so, more homeowners are willing

to stretch the boundaries of what's considered public versus private and welcome the greater exposure along with a great view.

Beyond size, making a statement also means unique style features. For IBS, JELD-WEN is highlighting other attention-getting designs such as curved pivot doors, modern Dutch

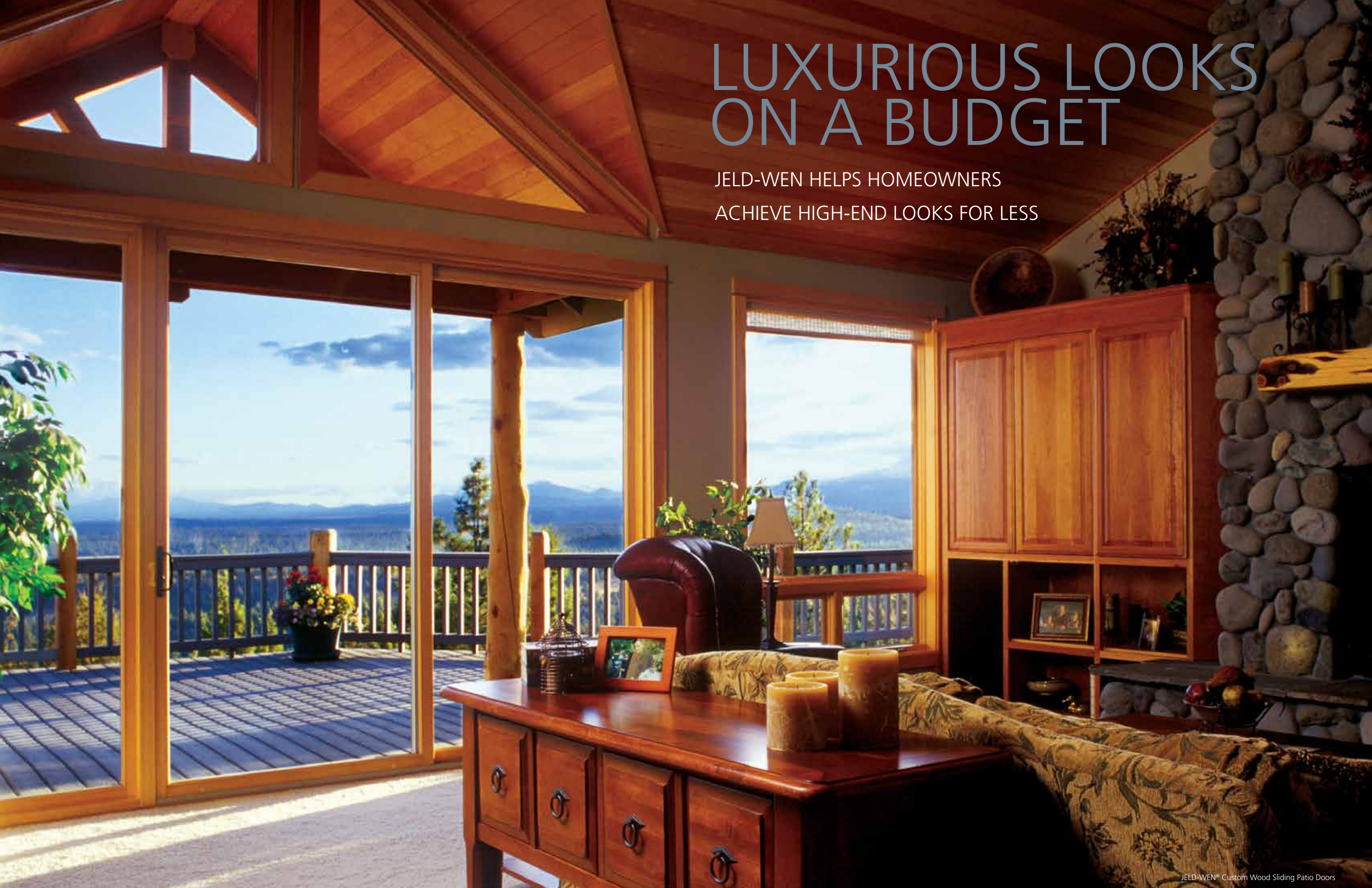
doors, and door sidelites and windows that both tilt and turn.

"When it comes to new construction and remodeling, selecting the right windows and doors has become top priority," said Merrill. "People are recognizing the opportunity to use amazing window and door designs in ways that create signature statements for their home."

* For full warranty details please visit www.jeld-wen.com

LUXURIOUS LOOKS ON A BUDGET

JELD-WEN HELPS HOMEOWNERS
ACHIEVE HIGH-END LOOKS FOR LESS





JELD-WEN® Madison Molded Wood Composite Interior Door

JELD-WEN, A LEADING MANUFACTURER OF WINDOWS AND DOORS, IS SHOWING STYLISH PRODUCTS THAT WILL LOOK GREAT FOR YEARS TO COME, EVEN IF BUDGETS ARE SMALL.

A cautionary economic forecast means homeowners and builders are seeking high-end looks and styles, but at a price that will fit comfortably within their budgets. At IBS this year, JELD-WEN is highlighting a

number of stylish, high-quality products for homeowners who want a luxury look but are feeling constrained by budgets.

“This year, JELD-WEN is helping homeowners determine the best investment when it comes to providing affordable yet stylish windows and doors,” said Bob Merrill, JELD-WEN Executive VP of Sales and Marketing.

When it comes to delivering great value for the investment, JELD-WEN’s new Site-line® wood and clad-wood window and patio door line combines high-performance engineering with architecturally focused designs. Available April 2015, this stunning line pushes the limits on energy performance and durability. Each window is built standard

with and protected by the reliability of pine AuraLast® wood, JELD-WEN’s proprietary water-based wood protection process that delivers virtually 100 percent surface-to-core protection and a Lifetime Limited Warranty against wood decay and termite damage*. JELD-WEN doesn’t stop there. Clean, sleek updated profiles, new hardware, more color options, and larger sizes are just a few of the aesthetic updates. This line also includes a double-hung window with concealed jamb liner and a casement with a recessed sash that adds a defined shadow line for visual interest.

Another option for homeowners looking to renovate when resources are limited are entry doors made of alternatives to wood. JELD-WEN® Architectural Series Fiberglass



JELD-WEN® Epic® Wood Window

doors offer a more realistic woodgrain appearance. Combined with low maintenance requirements, fiberglass doors are energy efficient and won’t bend, warp or fade in the face of extreme weather conditions. For more information, please visit: <http://www.jeld-wen.com/planning-projects/planning/energy-efficiency>

Affordable interior doors deliver updated style

Replacing interior doors is an easy and affordable way for homeowners to update their home’s style.

With 19 designs available, JELD-WEN’s Molded Wood Composite interior door line is perfect for a wide range of architectural styles, from craftsman to contemporary.

VINYL WINDOWS
GIVE ROOMS A
LUXURY LOOK
FOR LESS

Molded wood composite interior doors are a budget-friendly option for even the most discerning homeowner. For example, with its clean, simple styling, the JELD-WEN® Madison molded interior door is particularly popular and can help transform any room. JELD-WEN molded wood composite interior doors are also a sustainable choice.

“Homeowners are continually amazed at the degree of transformation achieved by replacing their doors. The interior door trends we’ve been seeing the past few years

include simple, clean lines and contemporary styles,” said Merrill.

Premium Vinyl Windows: packed with performance

Vinyl windows are another way to give rooms a luxury look for less. JELD-WEN® Premium Vinyl windows are an excellent choice for both style and value.

These windows feature the latest glazing technology to achieve high efficiency, meeting ENERGY STAR® energy efficiency standards. In fact, the product received the ENERGY STAR® Most Efficient designation in 2014.

JELD-WEN has paid just as much attention to its design offerings, with more sizes and configurations available as part of its Premium Vinyl line. Architecturally correct sightlines, in addition to new options for simulated sash styling for casement and fixed picture windows, make these windows an attractive option for discerning homeowners and builders who want a traditional look.

Strong performance takes center stage with installation as well. OSI, JELD-WEN’s installation system partner, provides assurance that the installation will be done properly with the OSI QUAD® Window & Door System. The system’s methods and components are designed to help solve the problem of moisture penetration and air loss due to improper installation for both new construction and replacement. OSI offers a 15-year warranty on new construction installations done by an OSI-certified installer.

* For full warranty details please visit www.jeld-wen.com



JELD-WEN® IWP® Custom Wood Tilt & Turn Sidelites

NEW PRODUCT: JELD-WEN INTRODUCES TILT & TURN SIDELITES

JELD-WEN's impressive new entry system has a few tricks up its sleeve.

Beautiful sidelites have always been a popular feature to bring in more light and add impressive style and design to any entry. Now, JELD-WEN has incorporated tilt and turn functionality as an option, designed to provide all the benefits of sidelites and maintain security, but also to enhance airflow and ventilation.

JELD-WEN® Tilt & Turn sidelites can open by tilting four degrees in, like a hopper (hinged on the bottom to open inward at the top), or by turning, operating as an in-swing casement (hinged on the side to swing inward).

INNOVATIVE
OPENINGS TURN ENTRIES
INTO DRAMATIC
FOCAL POINTS

As part of JELD-WEN's IWP® Custom line, Tilt & Turn sidelites are available in a wide variety of wood species, including JELD-WEN's proprietary pine AuraLast® wood, which protects against wood rot, termites and water saturation, and is backed by a Lifetime Limited Warranty*.

JELD-WEN also offers a number of sizes, designs, hardware, glass and grille options to coordinate with its custom door styles. At IBS 2015, JELD-WEN is highlighting a Tilt & Turn sidelite design that features a unique beveled glass style with simulated divided lites. Tilt & Turn sidelites can be ordered primed or prefinished. Energy efficient, LoE³-366 glass is also available.

"Just as impressive as the way these sidelites operate is the fact you can customize them for nearly any design, making them perfect for historic as well as contemporary architectural styles," said Bob Merrill, JELD-WEN Executive Vice President of Sales and Marketing. "From textured surfaces, to distressing and antiquing, the options are almost endless."

The new Tilt & Turn sidelites for entry doors are a great complement to JELD-WEN's Tilt & Turn windows. The combination allows builders, architects and homeowners to seamlessly coordinate window and door styles throughout any home.



JELD-WEN® IWP® Custom Wood Tilt & Turn Sidelites

* For full warranty details please visit
www.jeld-wen.com

NEW PRODUCT: JELD-WEN LAUNCHES SITELINE®

JELD-WEN'S NEW SITELINE® WOOD AND CLAD-WOOD WINDOW AND PATIO DOOR LINE COMBINES THE LATEST IN HIGH-PERFORMANCE ENGINEERING WITH ARCHITECTURALLY ENRICHED DESIGNS.

The new Siteline wood and clad-wood window and patio door line from JELD-WEN combines the latest in high-performance engineering with architecturally enriched designs. Available in April 2015, Siteline is the company's new mid-tier wood window and door line, featuring a complete offering of affordable window and door styles with enhanced performance features.

The Siteline line-up includes larger window sizes (updated heights and widths), improved thermal performance and more styles at a budget-friendly price point. Unveiled at IBS, Siteline wood and clad-wood windows and patio doors meet 2016 ENERGY STAR® 6 requirements. This latest ENERGY STAR® revision includes updated energy efficiency criteria for residential windows and doors effective January 2015.

A major advantage of Siteline wood windows and patio doors is that they come standard with pine AuraLast® wood, manufactured with JELD-WEN's proprietary water-based wood protection process that delivers virtually 100 percent surface-to-core protection and a Lifetime Limited Warranty* against wood decay and termite damage.

The new JELD-WEN® Siteline® wood and clad-wood window and patio door line offers strong options for remodeling, new construction and light commercial, with products that are available in a wide variety of styles, ranging from traditional to contemporary.

Innovative performance features

All JELD-WEN Siteline wood and clad-wood windows and patio doors come standard with LoE³-366 glass, which helps to block harmful infrared rays and Neat® glass, which harnesses the sun's UV rays to loosen dirt from the glass, allowing rainwater to naturally clean the surface. Other glass options available include a wide variety of textures, patterns and colors designed for added privacy or a unique look.

Efficiency also is enhanced on the double-hung window through a reinforced sill design, which features composite interior chamber construction for added strength and durability. The casement features a deeper sash backset construction, while the extruded sash and frame maximize reliability providing outstanding energy advantages.

"We've tested everything from air, water, and structural elements to forced entry to ensure that this is a high-performing product offering. The improved styles and over-



JELD-WEN® Siteline® Wood Windows

all aesthetics include new clean sightlines as well as architecturally focused details and options," said Bob Merrill, JELD-WEN Executive VP of Sales and Marketing.

Siteline wood and clad-wood window and patio door style options

JELD-WEN Siteline wood windows are available in nine interior finishes, and 22 exterior cladding colors. In addition to the seven existing hardware finishes, a new black hardware finish is available. Interior wood species include AuraLast® pine, alder and Douglas fir.



JELD-WEN® Siteline® Wood Window

patio doors add beauty and functionality to the home, fit with a wide variety of architectural styles and are available in hundreds of configurations. Homeowners can select from unique options such as European-inspired operable, venting sidelites, which allow fresh air in without opening the entire door.

Also made standard with pine AuraLast® wood, Siteline® patio door options include 22 exterior clad colors, seven anodized exterior clad options and nine interior finish choices.

The new Siteline® folding door system is a floor-mounted application and an affordable solution when homeowners are looking to truly bring the outside in. The system can be a great solution for renovation projects or new construction.

* For full warranty details please visit www.jeld-wen.com



JELD-WEN® Custom Wood Folding Window

NEW PRODUCT: JELD-WEN UNVEILS CUSTOM WOOD FOLDING WINDOW

JELD-WEN IS INTRODUCING THE NEW FOLDING WINDOW AS PART OF ITS CUSTOM WOOD WINDOW LINE AT THIS YEAR'S INTERNATIONAL BUILDERS' SHOW.

Today's homeowners have embraced the indoor-outdoor concept. The accordion style of JELD-WEN's new Custom Wood folding window makes any room feel and look larger. This unique window system folds conveniently to the side to connect the kitchen or another room to the backyard or patio.

With the new eight-panel bifold window system, this design is available as a top-hung application and can be a great solution for residential or light commercial projects. The window system is designed as either a flush sill that goes down into the counter so it's smooth all the way across or as a standard outswing sill.

Available in any configuration, the folding window is offered in 42 exterior paint finishes and in the following wood species: AuraLast® pine, knotty alder, mahogany, vertical grain Douglas fir, reclaimed fir, red

oak, walnut and cherry. The maximum width is two, 24-foot systems combined to create a 48-foot opening.

The handle sets come in either bronze or stainless steel.

The JELD-WEN® folding window comes standard with high-performance LoE³-366 insulating glass which helps lower energy costs and reduce the fading of interior furnishings as well as the formation of condensation. This window is also available with optional Neat® glass, a glass coating



JELD-WEN® IWP® Aurora® Custom Fiberglass Folding Door System

specifically designed to keep glass cleaner. Other glass options include a wide variety of textures, patterns and colors designed for added privacy or a unique look.

"JELD-WEN's new Custom Wood folding window allows homeowners to completely open up areas such as the kitchen," said Bob Merrill, JELD-WEN Executive Vice President of Sales and Marketing. "The narrow window stiles and rails make this system an especially good choice for modern and contemporary homes."

home. Consider JELD-WEN folding window and folding door systems as excellent ways to highlight indoor-outdoor living spaces. When combined in the same opening, there is no better transition from the inside to the outdoors. The systems could also be used as an interior window between a kitchen and family room.

AN
AL FRESCO MEAL:
AN INDOOR-OUTDOOR
SERVING BAR OPENS
THE POSSIBILITIES

Having a well-designed outdoor area adjacent to a main entertaining room is a great way to add space and value to your

FAST FACTS

ABOUT JELD-WEN

Headquartered in Charlotte, N.C. Founded in 1960 with one mill-work plant in Oregon. JELD-WEN has more than 20,000 employees and locations in over 20 countries worldwide, including the United States, Canada, and the United Kingdom.

One of the world’s leading manufacturers (\$3.5 billion in revenue) of windows, doors, and treated composite trim and panels.

Kirk Hachigian was appointed JELD-WEN’s Chairman and Chief Executive Officer in April 2014.

Currently has manufacturing and distribution facilities spanning the continents of North America, Europe, and Australia and in countries including Chile, Indonesia, Malaysia, Singapore, South Korea, and Thailand.

WHAT JELD-WEN MANUFACTURES

JELD-WEN MANUFACTURES WINDOWS, DOORS, AND TREATED COMPOSITE TRIM AND PANELS.

AuraLast® wood: JELD-WEN’s proprietary water-based wood protection process that delivers virtually 100 percent surface-to-core protection. All of JELD-WEN’s natural pine AuraLast® wood is guaranteed with a Lifetime Limited Warranty* and protects against wood rot, termites and water saturation—important considerations for homeowners. Complete warranty information can be found at www.jeld-wen.com.



JELD-WEN® IWP® Aurora® Custom Fiberglass Exterior Door

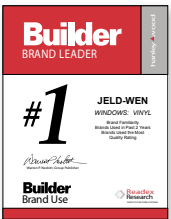
JELD-WEN’s IWP® Aurora® Custom Fiberglass exterior doors are the strongest and most authentic fiberglass doors on the market. Hand-crafted and available with unlimited customization options, these doors will meet any design request, and withstand anything Mother Nature has to offer. These doors begin with a mold created from a wood door to ensure the most detailed, authentic texture possible. The Permalane prefinishing process includes application of layers of grain filler and UV protective stain by skilled artisans with controlled airflow, temperature and humidity in the factory to create a look that’s nearly indistinguishable from wood.

KEY ACCOMPLISHMENTS

JELD-WEN MANUFACTURES VINYL WINDOWS RECOGNIZED BY THE ENVIRONMENTAL PROTECTION AGENCY (EPA) AS MOST EFFICIENT IN 2014. THESE EXCEPTIONAL WINDOWS REPRESENT THE LEADING EDGE IN ENERGY PERFORMANCE AND HELP MAXIMIZE A HOME’S ENERGY EFFICIENCY WHILE MINIMIZING IMPACT ON THE ENVIRONMENT.



Environmental certifications including: Scientific Certification Systems (SCS) certified for door slabs and the Forest Stewardship Council™ (FSC®)’s Chain of Custody certification—which governs all changes of custodianship of forest-based products.



Metal Window Brand Leader, as named by Builder Magazine, 2011



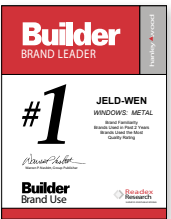
Member of the U.S. Green Building Council (USGBC). JELD-WEN manufactures products that can help architects and builders earn LEED® certification.



Entry Door Brand Leader, as named by Builder Magazine, 2012



The Home Depot’s “Millwork Partner of the Year,” 2012



Vinyl Window Brand Leader, as named by Builder Magazine, 2013

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